

Date Prepared: October 6, 2014

**1. Product and Company Identification**

Deacon Industries, Inc.  
Bldg. #1, West Point Drive  
P. O. Box 224  
Washington, PA 15301 USA  
Phone (724) 225-8008

**24 Hour Emergency Response Contact:**  
**CHEMTREC** (USA and CANADA)  
**Phone: 800-424-9300 or 703-527-3887**

Product Name:	Deacon 6328 Part One
Product Type:	Two Part Rubber
Product Description:	Thin paste
General Use :	Rubber Sealant

**2. Hazards Identification****GHS Classification :**

Acute Toxicity, dermal 4  
Acute Toxicity, inhalation 4

**GHS Label Elements :**

Signal Word : Warning

**Hazard Statements:**

H312 Harmful in contact with skin  
H332 Harmful if inhaled.  
H320 May cause eye irritation

**Precautionary Statements :**

P261 Avoid breathing vapors  
P262 Do not get in eyes, on skin, or on clothing  
P285 In case of inadequate ventilation wear respiratory protection  
P281 Use personal protective equipment as required  
P301/P310 If Swallowed: Immediately call a Poison Center or Physician  
P333/P313 If skin irritation develops: Get medical attention.  
P302/P352 If on skin: Wash with plenty of soap and water  
P305/P351/P338 If in eyes : Rinse cautiously with water for 15 minutes.  
Remove contact lenses if easy to do. Continue Rinsing.  
P337/P313 If eye irritation persists: Get medical attention  
P342/P311 If experiencing respiratory symptoms: Get medical attention.  
P233 Keep container tightly closed  
P501 Dispose of observing all Federal, State and Local regulations.

**NOTE:** THIS PRODUCT IN ITS PURCHASED FORM DOES NOT PRESENT AN INHALATION HAZARD FROM FIBERS OR DUST, AS IT IS A PASTE, DUST IS NOT AIRBORN UNDER NORMAL HANDLING.

**3. Composition / Information on Ingredients**

Ingredients	CAS No.	% by weight
Calcium Carbonate	471-34-1	20-50
Titanium Dioxide	13463-67-7	<6
Limestone	1317-65-3	1-20
Other Components below reportable levels		60-100

**4. First Aid Measures**

- Ingestion: DO NOT INGEST. If material is ingested, immediately contact a physician or poison control center if you do not feel well. Rinse Mouth.
- Inhalation: Remove to fresh air. If symptoms persist, seek medical attention. Oxygen or artificial respiration if needed. If necessary, induce artificial respiration with the aid of a pocket mask equipped with a one way valve or other proper respiratory device. Do not induce mouth to mouth method if victim ingested the substance.
- Skin Contact: Wash with soap and water, consult physician if irritation develops. Remove and isolate contaminated clothing or shoes.
- Eye Contact: Flush with water at least 15 minutes. Get medical attention immediately. If symptoms persist, seek medical attention.

**5. Fire Fighting Measures**

- Recommended Extinguishing Agent:  
Foam, Dry Chemical, Carbon Dioxide, Water Fog
- Special Fire Fighting Procedures:  
Self contained breathing apparatus and protective clothing should be worn in fighting fires involving chemicals. (Professionally Trained Personnel). Do not scatter spilled material with high pressure water stream.
- Hazardous Products Formed by Fire or Thermal Decomposition:  
During fire, gasses hazardous to health may be formed.
- Unusual Fire or Explosion Hazards: None
- Compressed Gases: None
- Pressure at Room Temperature: Does not apply

**6. Accidental Release Measures**

- Steps to be taken in cases of spill or leak:
- Wear proper personal protective equipment. Keep people away and Upwind of spill / leak. Remove any sources of ignition from the area and allow hot surfaces to cool. Return uncontaminated material to container and seal container tightly. May present a slip hazard, clean up as appropriate. Dispose of contaminated material or waste.

**7. Handling and Storage**

Storage: Cool, dry, storage out of direct sunlight. Keep out of reach of children. Store in closed containers.

Handling: Avoid contact with skin and eyes. Do not breathe vapors. Wear Respirator if necessary to avoid breathing vapors. This product in its purchased form does not create an inhalation hazard from dust. If grinding or sanding or any other process is performed to this compound when cured, will cause airborne particles wear appropriate respirator to avoid breathing any dust or vapors. Wear appropriate safety gear as required in work area.

**8. Exposure Controls / Personal Protection**

Exposure Limits Ingredients	ACGIH (TLV)	OSHA ( PEL)	OTHER
Calcium Carbonate		15 mg/m3 TWA (Total Dust) 5 mg/m3 TWA (Respirable fraction)	
Titanium Dioxide	10 mg/ m3 TWA	15 mg/m3 (Total Dust)	
Limestone		5 mg/m3 (respirable)	

**Personal Protective Equipment (PPE)**

Eyes: Safety Glasses  
Full face shield recommended. (during injection process)

Skin: Chemical resistant gloves

Respiratory Protection: NIOSH approved air purifying respirator with an organic vapor cartridge or canister may be permissible under circumstances where airborne concentrations are expected to exceed exposure limits.

**Other Protective Clothing or Equipment:**

Coveralls or other protective clothing. Safety equipment as required in area.

**Work / Hygienic Practices:**

Avoid contact with skin and eyes. Wash hands before eating.

Engineering Controls : Ventilation: Local exhaust if poorly ventilated area or in confined spaces.  
General ventilation recommended.

**NOTE:** THIS PRODUCT IN ITS PURCHASED FORM DOES NOT PRESENT AN INHALATION HAZARD FROM FIBERS OR DUST, AS IT IS A PASTE, DUST IS NOT AIRBORN UNDER NORMAL HANDLING.

**9. Chemical and Physical Properties**

Appearance: Mauve color paste  
 Odor: Mercaptan odor  
 pH: 8.7 (cured)  
 Solubility in Water: Insoluble  
 Specific Gravity: 1.52 (H<sub>2</sub>O =1)  
 Evaporation Rate: Not Applicable  
 Boiling Point: Not Applicable  
 Melting Point: Not Applicable  
 Vapor Pressure: Not Applicable  
 Vapor Density: Not Established  
 VOC Content: None  
 Flash Point: 392<sup>0</sup> F. estimated  
 Mixed with part two : Greater than 340°F Method: Cleveland Open Cup

**Flammable Limits:**

LEL: Not Established  
 UEL: Not Established

**10. Stability and Reactivity**

Stability:	Stable
Hazardous Polymerization:	Will not occur
Hazardous Decomposition	
Or By-Products:	During fire, gasses hazardous to health may be formed.
Incompatibility:	Strong Oxidizers and Some Acids

**11. Toxicology Information**

Primary Routes of Entry:	Inhalation and eye contact.
Signs and Symptoms of Overexposure:	<b>Inhalation:</b> avoid breathing vapors, acute inhalation toxicity <b>Eyes:</b> temporary irritation <b>Skin :</b> avoid contact with skin, acute dermal toxicity

Existing Conditions Aggravated by Exposure:	None Known
--	------------

Carcinogenicity	
NTP:	None
IARC:	Titanium Dioxide, Group 2B IARC
OSHA Regulated:	NO

Toxicity :	Not Determined
------------	----------------

Acute Health Hazards:	<b>Skin:</b> avoid contact with skin, acute dermal toxicity. <b>Inhalation:</b> avoid breathing vapors, acute inhalation toxicity <b>Eyes:</b> temporary Irritation
-----------------------	---

Chronic Health Hazards: Due to lack of data the classification is not possible.

**NOTE:** THIS PRODUCT IN ITS PURCHASED FORM DOES NOT PRESENT AN INHALATION HAZARD FROM DUST, AS IT IS A PASTE, DUST IS NOT AIRBORN UNDER NORMAL HANDLING.

**12. Ecological Information**

Not expected to be harmful to aquatic organisms. No information is available for the degradability, bioaccumulative potential, or mobility in soil of this product.

**13. Disposal Considerations**

Recommended Methods of Disposal:  
RCRA 40 CFR 261 Classification : This product as purchased does not fall under current US EPA RCRA definitions of Hazardous Waste. It is recommended that this product in the purchased form be disposed of as a hazardous waste. Certain state regulations could affect whether a material is considered a hazardous waste upon disposal. It must also be noted that a material can become a hazardous waste if it is mixed with or comes in contact with a hazardous substance during use. Under RCRA it is the responsibility of user of a product to determine at the time of disposal, whether a material should be classified as a hazardous waste.

**14. Transport Information**

DOT (49 CFR 172):	Not Regulated
-------------------	---------------

IATA	:	Not Regulated
------	---	---------------

Liquid / Solid (per ASTM D 4359-90) :	Material is a Liquid
---------------------------------------	----------------------

**15. REGULATORY INFORMATION**

CERCLA HAZARDOUS SUBSTANCES (40 CFR Part 302.4): This product is not reportable under 40 CFR Part 302.4.

SARA TITLE III SECTION 302 EXTREMELY HAZARDOUS SUBSTANCES (40 CFR Part 355): This product does not contain any SARA 302 Extremely Hazardous Substances.

SARA TITLE III SECTION 311/312 HAZARDOUS CATEGORIZATION (40 CFR Part 370): Certain ingredients of this product are regulated under Sara Title III Section 311/312, see section 3 of this MSDS.

SARA TITLE III SECTION 313 (40 CFR Part 372): None

U.S. INVENTORY (TSCA): Any chemical substances (as defined in 40 CFR Part 710.2), that are contained in, or used in the manufacture of this product, are reported in the EPA TSCA Inventory. (As required per 40 CFR 710.3)

CALIFORNIA PROPOSITION 65: Titanium Dioxide (airborne particles of respirable size) does not cover titanium dioxide when it is bound within a product matrix. (Titanium Dioxide is bound within product matrix in this product, not covered under Prop 65)

EUROPEAN UNION : Titanium Dioxide: CLP Acute Tox 4, Carc. 2, Calcium Carbonate : CLP Skin Irritant 2, Eye Damage 2  
Limestone : CLP Skin Irritant 2, Eye Damage 2

CANADA WHMIS: Ingredient Disclosure List : Titanium Dioxide WHMIS Classification: Titanium Dioxide: D2A

OZONE DEPLETERS: \* This product is not manufactured with or contains any Class I or Class II Ozone Depleting Chemicals. (ODC's)

**16. OTHER INFORMATION**

The information contained in this MSDS sheet is based upon data supplied by our suppliers and data determined by us in our facilities at the time these products were formulated. We have reviewed any information that we received from sources outside our company. We believe that information to be correct but cannot guarantee its accuracy or completeness. Health and safety data in this sheet may not be adequate for all individuals and/or situations. It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. If after reviewing this MSDS you have determined that this product poses unusual risks to you, your plant, or your plant personnel, or if you cannot comply fully with all safety recommendations, do not use this product. This product is intended for a temporary repair. The responsibility for whether or not the product is suitable for use rests solely with the purchaser. We recommend that the product be tested prior to use. Your use of this information is beyond our control, therefore, the information is provided without warranty expressed or implied. We accept no liability beyond the purchase price of the material.

Estimated HMIS® Code:

Health Hazard: 1

Flammability Hazard: 1

Physical Hazard: 0

Personal Protection: NPCA recommends that PPE codes be determined by the employer, who is familiar with the actual conditions under which chemicals in the facility are used.

**PREPARATION INFORMATION**

Prepared By: Safety Department  
Company: Deacon Industries, Inc.  
Revision Date: 10-06-14 Revision: E

Date Prepared: October 6, 2014

## 1. Product and Company Identification

**Deacon Industries, Inc.**  
**Bldg. #1, West Point Drive**  
**P. O. Box 224**  
**Washington, PA 15301 USA**  
**Phone (724) 225-8008**

**24 Hour Emergency Response Contact:**  
**CHEMTREC (USA and CANADA)**  
**Phone: 800-424-9300 or 703-527-3887**

Product Name:	Deacon 6328 Part Two
Product Type:	Two Part Rubber
Product Description:	Thin paste
General Use :	Rubber Sealant

## 2. Hazards Identification

**GHS Classification :**

Acute Toxicity, ingestion 4  
Acute Toxicity, inhalation 4  
Aquatic Acute 1  
Aquatic Chronic 1  
Skin Irritant 2  
Skin Sensitivity 1  
Eye Irritant 2

### GHS Label Elements :

Signal Word : Warning



**Hazard Statements:**

H302 Harmful if swallowed  
H315 Causes skin irritation  
H317 May cause an allergic skin reaction  
H320 Causes eye irritation  
H332 Harmful if inhaled  
H373 May cause lung damage through prolonged or repeated exposure  
H400 Very toxic to aquatic life  
H410 Very toxic to aquatic life with long lasting effects

### Precautionary Statements :

P261 Avoid breathing vapors

P262 Do not get in eyes, on skin, or on clothing

P285 In case of inadequate ventilation wear respiratory protection

P281 Use personal protective equipment as required

P301/P310 If Swallowed: Immediately call a Poison Center or Physician

P333/P313 If skin irritation develops: Get medical attention.

P302/P352 If on skin: Wash with plenty of soap and water

P305/P351/P338 If in eyes : Rinse cautiously with water for 15 minutes.  
Remove contact lenses if easy to do. Continue  
Rinsing.

P337/P313 If eye irritation persists: Get medical attention

P342/P311 If experiencing respiratory symptoms: Get medical attention.

P233 Keep container tightly closed

P501 Dispose of observing all Federal, State and Local regulations.

**NOTE:** THIS PRODUCT IN ITS PURCHASED FORM DOES NOT PRESENT AN INHALATION HAZARD FROM DUST, AS IT IS A PASTE, DUST IS NOT AIRBORN UNDER NORMAL HANDLING.

### 3. Composition / Information on Ingredients

Ingredients	CAS No.	% by weight
Manganese Oxide	1334-43-0	30-60
Tetramethyl Thiuram Disulfide	137-26-8	1-5
Other Components below reportable levels		>30

### 4. First Aid Measures

- Ingestion: DO NOT INGEST. If material is ingested, immediately contact a physician or poison control center. Rinse Mouth. Ingestion not likely.
- Inhalation: Remove to fresh air. If symptoms persist, seek medical attention. Oxygen or artificial respiration if needed. If necessary, induce artificial respiration with the aid of a pocket mask equipped with a one way valve or other proper respiratory device. Do not induce mouth to mouth method if victim ingested the substance.
- Skin Contact: Wash with soap and water, consult physician if irritation develops. Remove and isolate contaminated clothing or shoes.
- Eye Contact: Flush with water at least 15 minutes. Get medical attention immediately. If symptoms persist, seek medical attention.

### 5. Fire Fighting Measures

Recommended Extinguishing Agent:

Foam, Dry Chemical, Carbon Dioxide, Water Fog

Special Fire Fighting Procedures:

Self contained breathing apparatus and protective clothing should be worn in fighting fires involving chemicals. (Professionally Trained Personnel). Do not scatter spilled material with high pressure water stream.

Hazardous Products Formed by Fire or Thermal Decomposition:

During fire, gasses hazardous to health may be formed.

Unusual Fire or Explosion Hazards: None

Compressed Gases: None

Pressure at Room Temperature: Does not apply

### 6. Accidental Release Measures

Steps to be taken in cases of spill or leak:

Wear proper personal protective equipment. Keep people away and Upwind of spill / leak. Remove any sources of ignition from the area and allow hot surfaces to cool. Return uncontaminated material to container and seal container tightly. May present a slip hazard, clean up as appropriate. Dispose of contaminated material or waste.

**7. Handling and Storage**

Storage: Cool, dry, storage. Keep out of reach of children. Store in closed containers.

Handling: Avoid contact with skin and eyes. Do not breathe vapors. Wear Respirator if necessary to avoid breathing vapors. This product in its purchased form does not create an inhalation hazard from dust. If grinding or sanding or any other process is performed to this compound when cured, will cause airborne particles wear appropriate respirator to avoid breathing any dust or vapors. Wear appropriate safety gear as required in work area.

**8. Exposure Controls / Personal Protection**

Exposure Limits Ingredients	ACGIH (TLV)	OSHA	OTHER
Manganese Oxide	0.2 mg/m3 TWA	5 mg/m3 Ceiling	
Tetramethyl Thiuram Disulfide	0.05 mg/m3 TWA inhalable fraction and vapor	5 mg/m3 PEL	

**Personal Protective Equipment (PPE)**

Eyes: Safety Glasses  
Full face shield recommended. (during injection process)

Skin: Chemical resistant gloves

Respiratory Protection: NIOSH approved air purifying respirator with an organic vapor cartridge or canister may be permissible under circumstances where airborne concentrations are expected to exceed exposure limits.

**Other Protective Clothing or Equipment:**

Coveralls or other protective clothing. Safety equipment as required in area.

**Work / Hygienic Practices:**

Avoid contact with skin and eyes. Don't breathe vapors. Wash hands before eating.

Engineering Controls : Ventilation: Local exhaust if poorly ventilated area or in confined spaces.  
General ventilation recommended.

**NOTE:** THIS PRODUCT IN ITS PURCHASED FORM DOES NOT PRESENT AN INHALATION HAZARD FROM OR DUST, AS IT IS A PASTE, DUST IS NOT AIRBORN UNDER NORMAL HANDLING.

**9. Chemical and Physical Properties**

Appearance: Dark Brown paste  
Odor: Amine Odor  
pH: 8.7 (cured)  
Solubility in Water: Insoluble  
Specific Gravity: 1.76 (H<sub>2</sub>O =1)  
Evaporation Rate: Not Applicable  
Boiling Point: Not Applicable  
Melting Point: Not Applicable  
Vapor Pressure: Not Applicable  
Vapor Density: Not Established  
VOC Content: None  
Flash Point: >201<sup>0</sup> F.  
Mixed with part two : Greater than 340°F Method: Cleveland Open Cup

**Flammable Limits:**

LEL: Not Established  
UEL: Not Established



**10. Stability and Reactivity**

Stability:	Stable
Hazardous Polymerization:	Will not occur
Hazardous Decomposition	
Or By-Products:	During fire, gasses hazardous to health may be formed.
Incompatibility:	Strong Oxidizers and Some Acids

**11. Toxicology Information**

Primary Routes of Entry:	Inhalation and eye contact.
Signs and Symptoms of Overexposure:	<b>Inhalation:</b> avoid breathing vapors, acute inhalation toxicity <b>Eyes:</b> irritation <b>Skin :</b> avoid contact with skin, acute dermal toxicity

Existing Conditions Aggravated by Exposure:	None Known
--	------------

Carcinogenicity	
NTP:	None
IARC:	Tetramethyl Thiuram Disulfide, Group 3 IARC
OSHA Regulated:	NO

Toxicity :	Not Determined
------------	----------------

Acute Health Hazards:	<b>Skin:</b> avoid contact with skin, acute dermal toxicity. <b>Inhalation:</b> avoid breathing vapors, acute inhalation toxicity <b>Eyes:</b> Irritation
-----------------------	---

Chronic Health Hazards: Due to lack of data the classification is not possible.

**NOTE:** THIS PRODUCT IN ITS PURCHASED FORM DOES NOT PRESENT AN INHALATION HAZARD FROM DUST, AS IT IS A PASTE, DUST IS NOT AIRBORN UNDER NORMAL HANDLING.

**12. Ecological Information**

Not expected to be harmful to aquatic organisms. No information is available for the degradability, bioaccumulative potential, or mobility in soil of this product.

**13. Disposal Considerations**

Recommended Methods of Disposal:  
RCRA 40 CFR 261 Classification : This product as purchased does not fall under current US EPA RCRA definitions of Hazardous Waste. It is recommended that this product in the purchased form be disposed of as a hazardous waste. Certain state regulations could affect whether a material is considered a hazardous waste upon disposal. It must also be noted that a material can become a hazardous waste if it is mixed with or comes in contact with a hazardous substance during use. Under RCRA it is the responsibility of user of a product to determine at the time of disposal, whether a material should be classified as a hazardous waste.

**14. Transport Information**

DOT (49 CFR 172):	Not Regulated
-------------------	---------------

IATA	:	Not Regulated
------	---	---------------

Liquid / Solid (per ASTM D 4359-90) : Material is a Liquid

**15. REGULATORY INFORMATION**

CERCLA HAZARDOUS SUBSTANCES (40 CFR Part 302.4): Tetramethyl Thiuram Disulfide RQ 10

SARA TITLE III SECTION 302 EXTREMELY HAZARDOUS SUBSTANCES (40 CFR Part 355): This product does not contain any SARA 302 Extremely Hazardous Substances.

SARA TITLE III SECTION 311/312 HAZARDOUS CATEGORIZATION (40 CFR Part 370): Certain ingredients of this product are regulated under Sara Title III Section 311/312, see section 3 of this MSDS.

SARA TITLE III SECTION 313 (40 CFR Part 372): Manganese Compounds, Tetramethyl Thiuram Disulfide

U.S. INVENTORY (TSCA): Any chemical substances (as defined in 40 CFR Part 710.2), that are contained in, or used in the manufacture of this product, are reported in the EPA TSCA Inventory. (As required per 40 CFR 710.3)

CALIFORNIA PROPOSITION 65: None

EUROPEAN UNION : Tetramethyl Thiuram Disulfide: CLP Acute Toxicity 4, Aquatic Acute 1, Aquatic Chronic 1, Skin Irritant 2, Skin Sensitivity 1, Eye Irritant 2  
Manganese Oxide : CLP Acute Toxicity 4, Skin Irritant 2, Eye irritant 2.

CANADA WHMIS: Ingredient Disclosure List : None

OZONE DEPLETERS: \* This product is not manufactured with or contains any Class I or Class II Ozone Depleting Chemicals. (ODC's)

**16. OTHER INFORMATION**

The information contained in this MSDS sheet is based upon data supplied by our suppliers and data determined by us in our facilities at the time these products were formulated. We have reviewed any information that we received from sources outside our company. We believe that information to be correct but cannot guarantee its accuracy or completeness. Health and safety data in this sheet may not be adequate for all individuals and/or situations. It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. If after reviewing this MSDS you have determined that this product poses unusual risks to you, your plant, or your plant personnel, or if you cannot comply fully with all safety recommendations, do not use this product. This product is intended for a temporary repair. The responsibility for whether or not the product is suitable for use rest solely with the purchaser. We recommend that the product be tested prior to use. Your use of this information is beyond our control, therefore, the information is provided without warranty expressed or implied. We accept no liability beyond the purchase price of the material.

Estimated HMIS® Code:

Health Hazard:	1
Flammability Hazard:	1
Physical Hazard:	0

Personal Protection: NPCA recommends that PPE codes be determined by the employer, who is familiar with the actual conditions under which chemicals in the facility are used.

**PREPARATION INFORMATION**

Prepared By:	Safety Department
Company:	Deacon Industries, Inc.
Revision Date:	10-06-14 Revision: E